



## 2020 WINEMAKER'S WHITE COLUMBIA VALLEY

<b>Varietal Composition:</b>	Sauvignon Blanc 35%, Viognier 33%, Semillon 17%, Albarino 12%, Pinot Gris 3%
<b>Appellation</b>	Columbia Valley
<b>Bottled:</b>	July 21, 2021
<b>Technical Data:</b>	Alc. 14.1% by vol; RS: 0.495; TA: 5.58 g/l; pH 3.25
<b>Cases Produced:</b>	7179
<b>Production &amp; Aging:</b>	Stainless steel fermentation

### THE VINTAGE

The 2020 growing season was a consistently temperate season. Few extreme heat days allowed for even vine ripening and little stress on grape flavor development. While some areas in the Columbia Valley were impacted from early season frosts, Maryhill saw little damage in the locations that grapes were sourced from. The acids held well across white and red wines and will deliver great brightness in the whites and graceful aging for years to come in the reds.

### THE VINEYARD

Sourced from our collection of award-winning vineyards in Washington state's Columbia Valley AVA.

### THE WINEMAKING

Throughout harvest, Winemaker Richard Batchelor worked closely with local growers and visited each vineyard to taste for maturity and ripeness to determine the precise moment to pick the fruit. Grapes were harvested during the cool hours of the morning to preserve bright fruit notes and destemmed into the press, where each lot was processed on a champagne cycle. This is a slower press cycle that is extremely gentle on the fruit ensuring optimum fruit character is preserved. The juice was kept separate and partially fermented in stainless steel tanks with French oak staves. Once fermentation was finished, this wine was blended together to encapsulate the varietal character and highlight the harmony arising from the wood fermented portion.

### TASTING NOTES

Peach, honeydew, a hint of pear blossom, and gooseberry aromas. The same lush fruits are on the palate with layers of apricot and vanilla, finishes with a hint of baking spice and crisp acidity.

### AWARDS

2021 SIP Magazine's Best of the Northwest - GOLD  
2022 Great Northwest Wine Platinum Competition - GOLD



Pacific Northwest Winery of the Year  
Wine Press Northwest, 2015

Winery of the Year  
San Francisco International, 2014

Top 10 Winery of the World  
World Association of Wine Writers & Journalists, 2014

Winemaker of the Year  
INDY International, 2019, 2018 & 2013